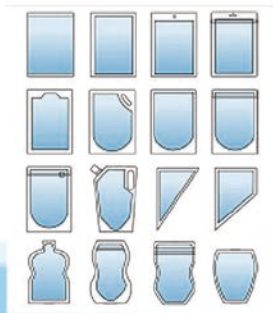


BASIC BAG SHAPE

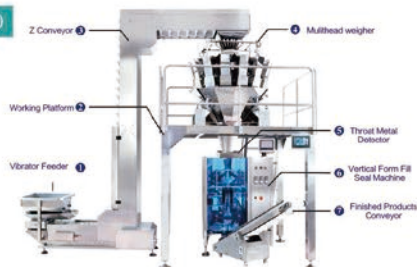


MULTIHEAD WEIGHER+ VERTICAL FILL FORM SEAL PACKING MACHINE

(组合称+立式包装机)

Optional Device (选配机构)

- 1.gusset bag device
插脚袋机构
- 2.hold punch device
冲孔机构
- 3.chain bag device
连包机构
- 4.Nitrogen device
充氮机构(选配机构)
- 5.tear notch device
易断口机构
- 6.bag support device
上托机构
- 7.static eliminator device
除静电机构
- 8.PE sealing system
PE膜封口机构



Model/型号	CX-L320	CX-L420	CX-L540	CX-L730	CX-H540	CX-H730
Speed 包装速度	15-90bags/min(depends on features of products and bag type 具体根据物料的特性和袋型以及膜的材质而定)					
Bag size 封膜尺寸	L:80-200mm W:50-150mm	L:60-300mm W:60-200mm	L:30-360mm W:100-260mm	L:100-460mm W:140-350mm	L:100-420mm Front W:50-190mm Side W:35-90mm Seal W:5-8mm	L:100-420mm Front W:50-190mm Side W:35-90mm Seal W:5-8mm
Bag shape 袋型	Pillow bag,gusset bag,4 side seal; bag(hole punching as option) 枕式袋, 插脚袋, 四边封(选配冲孔)				Quadro bag,stable bag ,pillow bag,gusset bag,vaive quadro bag 四边封盒式袋, 稳定封盒式袋, 透气或盒式袋	
Max.film Width 最大膜宽	320mm	420mm	540mm	730mm	540mm	730mm
Film Thickness 膜厚	0.04-0.09mm	0.04-0.09mm	0.04-0.09mm	0.06-0.12mm	0.06-0.12mm	0.06-0.12mm
Air consumption 耗气量	0.8Mpa 0.25m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.8m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min
Power/voltage 功率/电压频率	2kw/220V/ 50 or 60HZ	2.2kw/220V/ 50 or 60HZ	2.5kw/220V/ 50 or 60HZ	4.5kw/220V/50 or 60HZ	4.5kw/220V/50 or 60HZ	6.0kw/220V/50 or 60HZ
Roll material dia (卷膜内径)	φ72/400mm	φ75/400mm	φ75/450mm	φ75/500mm	φ75/450mm	φ75/500mm
Dimensional size 外形尺寸	1050x600x1010 (LxWxH)mm	1470x900x1400 (LxWxH)mm	1000x1230x1100 (LxWxH)mm	1054x1440x1300 (LxWxH)mm	2455x1230x1660 (LxWxH)mm	2500x1420x1930 (LxWxH)mm
Weight of machine 机器重量	300KG	450KG	700KG	800KG	800KG	1100KG

MULTIHEAD WEIGHER+ ROTARY PREMADE BAG PACKING MACHINE

(组合称+给袋式包装机)



Packing Pouch (包装袋型)



Applicable field (应用领域)



Optional Device (选配机构)

- 1.printer(ink jet,Thermal transfer,color ribbon date printer) 打码机 (喷码机、热转印打码机、色带打码机)
- 2.pouch gusset bag bottom open device(插脚袋下开袋机构)
- 3.safety door(安全门)
- 4.zipper opening device(开拉链机构)
- 5.nitrogen device(充氮机构)
- 6.bag support device(托袋机构)
- 7.labeling device(贴标机构)

Model型号	CX8-200	CX8-235	CX6-260	CX8-320	CX6-360	CX9-300
Speed 包装速度	15-60bags/min, depends on features of products and bag type 具体根据物料的特性及袋型而定					
Bag size 制袋尺寸	L:150-300mm W:100-200mm	L:150-360mm W:90-235mm	L:150-360mm W:100-260mm	L:150-450mm W:160-320mm	L:200-350mm W:220-350mm	L:200-500mm W:150-300mm
Bag shape 袋型	Pillow bag,gusset bag,4 side sealing bag, doypack,zipper bag,quadro bag,sprout cap doypack (hole punching as option) 枕式袋, 插脚袋, 四边封,自立袋, 自立拉链袋, 立式袋,虫嘴自立袋(选配冲孔)					
Bag material 袋子材质	PE+PET/PA+PE/PET+NYLON+PE/PAPER+PE/ALUMINIUM FOIL/METALIZED ALUMINIUM/OPP+PE/PP and etc					
Film Thickness 膜厚	0.06-0.12mm					
Air consumption 耗气量	0.8Mpa 0.6m³/min					
Voltage/frequency 电压/频率	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ
Dimensional size 外形尺寸	1700x1300x1400 (LxWxH)mm	2500x1900x1600 (LxWxH)mm	1700x1300x1400 (LxWxH)mm	2800x2000x1650 (LxWxH)mm	2700x2000x1700 (LxWxH)mm	2750x2100x1700 (LxWxH)mm
Weight of machine 机器重量	1000KG	1400KG	1000KG	1600KG	1500KG	1800KG

LIQUID ROTARY PACKING MACHINE

(液体给袋式包装机)



Packing Pouch (包装袋型)



Optional Device (选配机构)

- 1.printer(ink jet,Thermal transfer,color ribbon date printer) 打码机 (喷码机、热转印打码机、色带打码机)
- 2.pouch gusset bag bottom open device(插脚袋下开袋机构)
- 3.safety door(安全门)
- 4.zipper opening device(开拉链机构)
- 5.nitrogen device(充氮机构)
- 6.bag support device(托袋机构)

Model型号	CX8-200	CX8-235	CX6-260	CX8-320	CX6-360	CX9-300
Speed 包装速度	15-60bags/min, depends on features of products and bag type 具体根据物料的特性及袋型而定					
Bag size 制袋尺寸	L:150-300mm W:100-200mm	L:150-360mm W:90-235mm	L:150-360mm W:100-260mm	L:150-450mm W:160-320mm	L:200-350mm W:220-350mm	L:200-500mm W:150-300mm
Bag shape 袋型	Pillow bag,gusset bag,4 side sealing bag, doypack,zipper bag,quadro bag,sprout cap doypack (hole punching as option) 枕式袋, 插脚袋, 四边封,自立袋, 自立拉链袋, 立式袋,虫嘴自立袋(选配冲孔)					
Bag material 袋子材质	PE+PET/PA+PE/PET+NYLON+PE/PAPER+PE/ALUMINIUM FOIL/METALIZED ALUMINIUM/OPP+PE/PP and etc					
Film Thickness 膜厚	0.06-0.12mm					
Air consumption 耗气量	0.8Mpa 0.6m³/min					
Voltage/frequency 电压/频率	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ
Dimensional size 外形尺寸	1700x1300x1400 (LxWxH)mm	2500x1900x1600 (LxWxH)mm	1700x1300x1400 (LxWxH)mm	2800x2000x1650 (LxWxH)mm	2700x2000x1700 (LxWxH)mm	2750x2100x1700 (LxWxH)mm
Weight of machine 机器重量	1000KG	1400KG	1000KG	1600KG	1500KG	1800KG

LIQUID VERTICAL PACKING MACHINE (PILLOW BAG /FOUR SIDE SEALING BAG)

液体立式包装机（四边封/枕式袋）



Packing Pouch



Model/型号	CX-L320	CX-L420	CX-L540	CX-L730	CX-1100
Speed 包装速度	15-90bags/min(depends on features of products and bag type 具体根据物料的特性 and 袋型以及膜的材质而定)				
Bag size 制袋尺寸	L:80-200mm W:50-150mm	L:60-300mm W:60-200mm	L:80-360mm W:100-260mm	L:100-460mm W:140-350mm	L:100-420mm Front W50-190mm Side W:35-90mm Side W:5-8mm
Bag shape 袋型	Pillow bag,gusset bag,4 side sealing bag(hole punching as option) 枕式袋, 插脚袋, 四边封(选配冲孔)				
Max. film Width 最大膜宽	320mm	420mm	540mm	730mm	1100mm
Film Thickness 膜厚	0.04-0.09mm	0.04-0.09mm	0.04-0.09mm	0.06-0.12mm	0.08-0.14mm
Air consumption 耗气量	0.8Mpa 0.25m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.8m ³ /min	0.8Mpa 4.0m ³ /min
Power/voltage 功率/电压/频率	2kw/220V/ 50 or 60HZ	2.2kw/220V/ 50 or 60HZ	2.5kw/220V/ 50 or 60HZ	4.5kw/220V/ 50 or 60HZ	5kw/220V/50 or 60HZ
Roll materials/卷材 (规格/外径)	φ72400mm	φ75400mm	φ75450mm	φ75500mm	φ75600mm
Dimensional size 外形尺寸	1050x900x1010 (LxWxH)mm	1470x980x1400 (LxWxH)mm	1800x1200x1680 (LxWxH)mm	1854x1440x1920 (LxWxH)mm	2455x1850x2320 (LxWxH)mm
Weight of machine 机器重量	300KG	450KG	700KG	800KG	1100KG

POWDER ROTARY PACKING MACHINE

(粉料给袋式包装机)



Packing Pouch (包装袋型)



Optional Device (选配机构)

- 1.printer(ink jet,Thermal transfer,color ribbon date printer) 打码机 (喷码机、热转印打码机、色带打码机)
- 2.pouch gusset bag bottom open device(插脚袋下开袋机构)
- 3.safety door(安全门)
- 4.zipper opening device(开拉链机构)
- 5.nitrogen device(充氮机构)
- 6.bag support device(托袋机构)

Model/型号	CX8-200	CX8-235	CX6-260	CX8-320	CX6-360	CX9-300
Speed 包装速度	15-60bags/min(depends on features of products and bag type 具体根据物料的特性 and 袋型而定)					
Bag size 制袋尺寸	L:150-300mm W:100-200mm	L:150-380mm W:90-235mm	L:150-360mm W:100-260mm	L:150-450mm W:160-320mm	L:200-550mm W:220-360mm	L:200-500mm W:150-300mm
Bag shape 袋型	Pillow bag,gusset bag,4 side sealing bag, doypack,zipper bag,quadro bag,sprout cap doypack (hole punching as option) 枕式袋, 插脚袋, 四边封, 自立袋, 自立拉链袋, 立式双泡自立袋(选配冲孔)					
Bag material 袋子材质	PE+PET/PA+PE/PET+NYLON-PE/PAPER+PE/ALUMINIUM FOIL/METALIZED ALUMINIUM/OPP+PE/PP and etc					
Film Thickness 膜厚	0.06-0.12mm					
Air consumption 耗气量	0.8Mpa 0.6m ³ /min					
Voltage/frequency 电压/频率	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ	4.5kw/380V/3p 50 or 60HZ
Dimensional size 外形尺寸	1700x1300x1400 (LxWxH)mm	2900x1900x1600 (LxWxH)mm	1700x1300x1400 (LxWxH)mm	2800x2000x1650 (LxWxH)mm	2700x2000x1700 (LxWxH)mm	2750x2100x1700 (LxWxH)mm
Weight of machine 机器重量	1000KG	1400KG	1000KG	1600KG	1500KG	1800KG

POWDER VERTICAL PACKING MACHINE

(粉料立式包装机)



Applicable field (应用领域)



Packing Pouch



Model/型号	CX-L320	CX-L420	CX-L540	CX-L730	CX-1100
Speed 包装速度	15-90bags/min (depends on features of products and bag type 具体根据物料的特性和袋型而定)				
Bag size 制袋尺寸	L:80-200mm W:50-150mm	L:60-300mm W:60-200mm	L:80-360mm W:100-260mm	L:100-460mm W:140-350mm	L:100-420mm Front W:50-190mm Side W:35-90mm Seal W:5-8mm
Bag shape 袋型	Pillow bag/gusset bag, 4 side sealing bag/hole punching as option 枕式袋, 瓣封袋, 四边封(选配冲孔)				
Max. film Width 最大膜宽	320mm	420mm	540mm	730mm	1100mm
Film Thickness 膜厚	0.04-0.09mm	0.04-0.09mm	0.04-0.09mm	0.06-0.12mm	0.08-0.14mm
Air consumption 耗气量	0.8Mpa 0.25m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.8m ³ /min	0.8Mpa 1.0m ³ /min
Power/voltage 功率/电压/频率	2kw/220V/ 50 or 60HZ	2.2kw/220V/ 50 or 60HZ	2.5kw/220V/ 50 or 60HZ	4.5kw/220V/ 50 or 60HZ	9kw/220V/50 or 60HZ
Reel inner/outer dia (卷膜内外径)	φ72400mm	φ75400mm	φ75450mm	φ75500mm	φ75600mm
Dimensional size 外形尺寸	1050x900x1010 (LxWxH)mm	1470x988x1400 (LxWxH)mm	1800x1220x1680 (LxWxH)mm	1864x1440x1020 (LxWxH)mm	2455x1230x1600 (LxWxH)mm
Weight of machine 机器重量	300KG	450KG	700KG	800KG	1100KG

VOLUMETRIC CUP VERTICAL PACKING MACHINE

(量杯式立式包装机)



Sample (样袋)



Model/型号	CX-L420	CX-L540	CX-H540
Speed 包装速度	15-90bags/min (depends on features of products and bag type 具体根据物料的特性和袋型而定)		
Bag size 制袋尺寸	L:60-300mm W:60-200mm	L:80-360mm W:100-260mm	L:100-420mm Front W:50-190mm Side W:35-90mm Seal W:5-8mm
Bag shape 袋型	Quadro bag,sabito bag ,pillow bag,gusset bag,vaive quadro bag 四边封盒式袋, 瓣封盒式袋, 充气膜盒式袋		
Max. film Width 最大膜宽	420mm	540mm	540mm
Film Thickness 膜厚	0.04-0.09mm	0.04-0.09mm	0.06-0.12mm
Air consumption 耗气量	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min	0.8Mpa 0.5m ³ /min
Power/voltage 功率/电压/频率	2.2kw/220V/ 50 or 60HZ	2.5kw/220V/ 50 or 60HZ	4.5kw/220V/ 50 or 60HZ
Reel inner/outer dia (卷膜内外径)	φ75/400mm	φ75/450mm	φ75/450mm
Dimensional size 外形尺寸	1470x988x1400 (LxWxH)mm	1800x1220x1680 (LxWxH)mm	2455x1230x1600 (LxWxH)mm
Weight of machine 机器重量	450KG	700KG	800KG

LINEAR WEIGHER + VERTICAL PACKING MACHINE

(线型秤+立式包装机)

The packaging machine can be equipped with different weight and filling system for various granule, powder and liquid products, packaging such as peanuts, candies, cookies, potato chips, rice, sugar, beans, pet food etc.



Bag type	Pillow type bag; Gusseted bag (Option)
Capacity	2kg-5kg
Speed	MAX 30 BPM
Weighing accuracy	± 0.2% dependent on products characteristics
Bag size	50 to 850mm (L); 80 to 535mm (W)
Reel Film Width	≤ 1100mm (43.5in)
Reel Outer Dia	600mm (23.7in)
Reel Inner Dia	75mm (2.9in)
Power Consumption	9KW
Compressed Air Requirement	0.6MPa, 0.45m ³ /min

THREE /FOUR SIDE SEAL MULTILANES PACKING MACHINE

(三边封/四边封多列式包装机)



Sample (样袋)



Sample (样袋)



Sample (样袋)



机器型号 Model	三列四边封包装机 Multilane 4 side sealing packing machine		多列三边封包装机 Multilane 3 side sealing packing machine		
机器型号 Model	CX480F	CX720F	CX560F	CX90F	CX560F
包装线 lane number	2-4 lanes(列)	3-6 lanes(列)	4-8 lanes(列)	2-4 lanes(列)	4-8 lanes(列)
包装能力 Capacity	每小时每分35包 35bags/min/line		每小时每分35包 35bags/min/line		
计量范围 Volume Range	1-100ml	1-100ml	1-100ml	1-50ml	1-50ml
计量精度 Accuracy	±2%				
计量方式 Measuring Mode	L45-100MM(长)	liquid pump	powder auger	granule cup	
制袋尺寸 Bag size	L45-100MM(长)	L45-100MM(长)	L45-100MM(长)	L45-100MM(长)	L45-100MM(长)
封口形式 Sealing type	W35-100MM(宽)	W30-100MM(宽)	W30-100MM(宽)	W25-70MM(宽)	W25-70MM(宽)
密封厚度 Film thickness	4边封 4 side sealing	4边封 4 side sealing	4边封 4 side sealing	3边封 3 side sealing	3边封 3 side sealing
膜厚范围 Film thickness	最大Max.480mm	最大Max.720mm	最大Max.960mm	最大Max.260mm	最大Max.560mm
切袋方式 Cutting type	复合膜 厚度0.07-0.10mm; Laminated film thickness:0.07-0.10mm				
控制系统 Control system	PLC+伺服+触摸屏 PLC+Servo+Touch screen				
耗气量 Air consumption	0.8 MPA 0.6M3/MIN				
电功率 Air consumption	3.5kw/220V/50 或 60Hz	5kw/220V/60 或 60Hz	6.9kw/220V/50 或 60Hz	4.5kw/220V/50 或 60Hz	6.5kw/220V/50 或 60Hz
外形尺寸 Dimension	1385*918*205mm	1685*1302*205mm	1415*1685*220mm	1385*1475*250mm	1685*1302*250mm
机器重量 Weight	350KG	450KG	560KG	450KG	560KG

STICK BAG MULTILANES PACKING MACHINE

(条包多列式包装机)



Sample (样袋)



机器型号 Model	CXD-280	CXD-560
包装线数 Lane number	4-6 lanes (列)	4-10 lanes (列)
包装速度 Capacity	每小时每分35包 35bags/min/line	
计量范围 Volume Range	1-50ml	
计量精度 Accuracy	±2%	
计量方式 Measure Method	1. 量杯计量 Volumetric Cup Filling; 2. 多头电子秤计量 Multi heads linear weigher; 3. 振动盘计数 Vibration bowl counting feeder	
制袋尺寸 Bag size	L:50-180MM(长)	L:50-180MM(长)
封口形式 Sealing type	背封 Back sealing/stick bag	
密封厚度 Film thickness	最大Max.280mm	最大Max.560mm
膜厚范围 Film thickness	复合膜 厚度0.07-0.10mm; Laminated film thickness:0.07-0.10mm	
切袋方式 Cutting type	1. 平口切 Flat Cutting; 2. 花边切 Zigzag cutting; 3. 连续切 Continuous cutting; 4. 异形切口 Customized special shape cutting	
控制系统 Control system	PLC+伺服+触摸屏 PLC+Servo+Touch screen	
耗气量 Air consumption	0.8 MPA 0.6M3/MIN	
电功率 Air consumption	3.5KW,1N+PE/50HZ/AC220V	5KW,1N+PE/50HZ/AC220V
外形尺寸 Dimension	L1385*W918*H2005mm	L1685*W1300*H2005mm
机器重量 Weight	350KG	450KG

STICK BAG MULTILANES PACKING MACHINE (LIQUID)

(条包多列式包装机)



Application (应用领域)

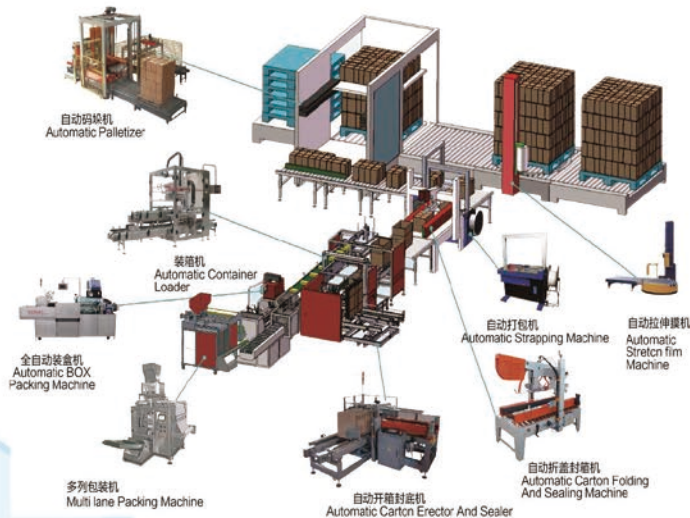
Suitable for Liquid product:such as water, juice, milk,oil,ice lollies.etc
适用于液体类产品：如水，果汁，牛奶，油，棒棒冰等

机种型号 Model	CX-480YL
包装列数 Lanes number	4-6 lanes (列)
包装速度 Capacity	每列每分钟15-35包 15-35bags/min/lane
计量方式 Measure Model	1.活塞泵 Piston pump; 2.齿轮泵 Gear pump; 3.蠕动泵 Peristaltic pump; 4.转子泵Rotor pump
制袋尺寸 Bag size	L:45-400MM(长) w:35-60MM(宽)
封口形式 Sealing type	4边封 4side sealing
膜袋宽度 Film width	最大Max.480mm
控制系统 Control system	PLC+伺服+触摸屏PLC+Servo+Touch screen
耗气量 Air consumption	0.8MPA 0.6M3/MIN
电源功率 Air consumption	2.8kw,220V 50Hz/60Hz
外形尺寸 Dimension	1385*918*H2805mm
机器重量 Weight	500KG

AUTOMATIC COMPLETE PACKING SYSTEM

(全自动包装系统)

产品 → 装袋 → 装盒 → 打带 → 打带 → 码垛 → 拉伸密封
Product → Fill-in Bag → In Box → In Carton
→ Strapping → Palletiaing → Stretch&Seal



AUTOMATIC CASE PACKER

(全自动立式机和装箱线)



Advantages (设备简介)

该装箱线由全自动包装机、开箱机、自动装箱机、自动封箱机、自动捆扎机等组成。散状物料经过全自动包装机进行包装，包好的袋装成品通过输送生产线进行理包整理，转向排序，加速缓冲，再以一定的数量自动有序的装入纸箱，通过压平机进行整理，全自动封箱机构按要求封好纸箱，自动捆扎机进行捆扎带，最后由物流线输出。

流程：自动包装→重量选别或金探→汇流整形线→自动开箱机→自动装箱机→震动压平→全自动封箱机→自动捆扎机→暂存段

- 技术参数：
1. 小袋产能：120 ~ 150pcs/min
 2. 小袋重量：≥ 250g
 3. 装箱理包动力采用松下伺服马达
 4. 气动组件采用 SMC、Festo 等优质产品
 5. 电气可集散控制，触摸屏显示操作
 6. 工作压力：≥ 5kgf/C_㎡
 7. 设备功率：≥ 5KW (根据配置)
 8. 整套设备：输送、弯道、Z 提等

Advantages:

The packing line is composed of automatic vertical packaging machines, carton erector, carton sealer, automatic baling machine and so on.

Process: Automatic packing → weight checker or metal detector → bags collected on the horizontal conveyor → auto carton erector → auto carton filling → auto carton sealer → auto strapping → temporary storage conveyor

Technical parameters:

1. Pouch capacity :60 ~ 150pcs/min
2. Pouch weight: ≥ 250g-5kg
3. Boxing manager package is powered by Panasonic servo motor
4. Pneumatic components by SMC, Festo high-quality products such as
5. Electric can be distributed control, touch screen display operation
6. Working Pressure: ≥ 5kgf/C_㎡
7. Equipment power: ≥ 5KW (depending on configuration)

CARTON ERECTOR

(开箱机)



Advantages (设备简介)

采用立式储存纸板方式，并可随时补充低纸箱，不需停机。更多的时间，更多的包装此开箱机结构设计：一次完成纸箱吸箱、开箱、成型、折底、封底等包装工序。

技术参数：

- 开箱能力：10-12 箱 / 分钟
纸箱暂存量：100pcs(1000mm)
纸箱尺寸：L:200-450 W:150-400 H:100-340mm
电 源：2.5KW 380V 50HZ
压缩空气：0.5-0.7Mpa，最大耗气量：0.9 m³/min
机械尺寸：L2000 × W1900 × H1450mm
机械重量：400kg
胶带尺寸：48、60、72mm

Technical parameters:

- Capacity: 10 to 12 cartons / minute
The carton temporary storage capacity: 100pcs (1000mm)
Carton size: L :200-450 W :150-400 H:-100-340mm
Power supply: 2.5KW 380V 50HZ
Compressed air :0.5-0.7 Mpa, the maximum air consumption: 0.9 m³/min
Machine Size: L2000 × W1900 × H1450mm

CARTON SEALER

(封箱机)



Advantages (设备简介)

综合国内外各种装箱机特征的基础上,为适应国内生产企业的需要,最新研制开发成功的新一代全自动装箱机。应用范围广、占地面积小、性能可靠,操作简便,能广泛应用于化工、医药、制盐、食品等行业的软量包装物料及各种袋装产品的全自动装箱。装箱系统可根据客户所用纸箱及包装物料的规格而调节,客户无须因为应用自动装箱系统而另外制作纸箱,降低了使用成本;装箱速度快,堆码整齐,本装箱系统的装箱能力在实际使用过程中超过130包/分,在国内处于领先地位。

技术参数:

电 源: 380V 50HZ 5KW
适用纸箱: L200-500*W200-500*H150-450mm
装箱速度: 70-130 包 / 分钟
装箱方式: 单列 / 双列
压缩空气: 0.5-0.7Mpa
机器尺寸: 2500*2000*1750mm

Technical parameters:

Power supply: 380V 50HZ 5KW
Carton size: L200-500*W200-500 * H150-450mm
Packing speed :70-130 packs / min.
Packing: Single row / double row
Compressed air :0.5-0.7 Mpa
Machine size: 2500 * 2000 * 1750mm

STRAPPING MACHINE

(打包机)



Advantages (设备简介)

机器操作简单,具有工作效率高、省时省电,打包质量高、故障率低、寿命长等优点。主要用于商业、邮政、铁路、银行、食品、医疗、书刊发行等行业。

技术参数

电 源: 0.85KW 380V、50HZ
捆包速度: 2.0Sec./Strap
捆紧力: 5-80Kgs
适用PP带: 宽: 9-16mm、厚: 0.5-1.0mm
弓架尺寸: 弓架: W850×H600mm(可按要求定制)
机器尺寸: W1880×D600×H1200mm 操作台高度: 480mm(可按要求定制)
机器重量: 280Kg

Technical Parameters

Power supply: 0.85KW 380V, 50HZ
Strapping speed: 2.0Sec./Strap
Tied tight :5-80Kgs
Applicable to the PP belt: width 9-16mm, thickness :0.5-1.0 mm
Bow frame size: bow frame: the W850 × H600mm (according to request)
Machine Size: W1880 × D600 × H1200mm console height: 480mm (according to request)
Machine Weight: 280Kg

POWDER CAN/BOTTLE /BAG FILLING LINE

(粉料马口铁/易拉罐/袋子包装线)

POWDER CAN FILLING LINE (粉末灌装生产线)



SINGLE HEAD AUTOMATIC CAN/BOTTLE FILLING PACKAGING PRODUCTION LINE 单头自动罐装充填包装生产线



HEAVY BAG POWDER AUGER FILLER 大包装粉末称重生产线



SCREW LOADER

(螺杆分装机)



Advantages (设备简介)

该机属半自动系列填充包装机，组合式透明料仓。水平式料仓开启，升降工作台，人机界面，PLC 称重模块控制，伺服电机推螺杆，304 不锈钢制造，适应人工套袋、瓶、罐、盒、灌装。

The machine is semi-automatic series fill packaging machines, modular transparent silos. Horizontal silos open, lifting work, the man-machine interface, the PLC the load module control. Servo motor driving screw 304 stainless steel, to adapt the manual bagging, bottles, cans, boxes, filling.

选购配置:

- 1、除尘装置
- 2、气动止漏阀装置
- 3、防漏离心装置
- 4、重量返回称装置
- 5、脚踏开关及光电对射下料装置

Optional configuration:

- 1、the dust removal device;
- 2、pneumatic the sand valve device;
- 3、leakproof centrifugal device;
- 4、the weight returns, said device;
- 5、foot switches and photoelectric feeding device on the radio.

Model 型号	CX-A5000	CX-A3000
Package weight 包装重量	10-5000g (变换螺杆)	10-5000g (变换螺杆)
Packing Accuracy 包装精度	$\leq 100g \leq \pm 2\%$ 100-500g $\leq \pm 1\%$	$\leq 100g \leq \pm 2\%$ 100-500g $\leq \pm 1\%$
Filling speed 充填速度	40-120次/分钟	40-120次/分钟
Power 电源	三相380V 50HZ	三相380V 50HZ
Total Power 整机功率	1.4KW	1.4KW
The whole weight 整机重量	140KG	140KG
Whole volume 整机体积	L1000xW800xH1900mm	L1000xW800xH1900mm
Hopper volume 料仓容积	50L	50L

AUTOMATIC CAN/BOTTLE FILLING LINE AND CASE PACKER

(全自动罐/瓶颗粒灌装线和装箱线)



Advantages (设备简介)

全自动罐类包装流水线

该自动包装流水线是集纸箱自动成型、自动装箱、自动封箱为一体。配套前段自动化生产线,可达到无人化包装。适用于圆瓶和扁瓶不同排列的自动装箱,一机多用,占地面积小,性能稳定,操作简单,大大减少劳动力,提高生产效率,降低生产成本。专为国内多家知名日用清洁用品、调味品企业设计。可根据客户不同的包装要求进行个性化设计、制造。

Automatic can filling line and case packer

This packing line is consisted of can filling line, case erector, case packer, case sealer. It is applicable for round or flat can or bottle. It is widely used in daily chemical, spices powder, nuts, seeds and etc.



AUTOMATIC SECONDARY PACKING MACHINE(WOVEN BAG)

(全自动二次包装机(编织袋))



Advantages (设备简介)

全自动给袋式包装机(双仓)



该机组主要是完成将包装好的小袋产品(150~1000克)按要求(排列的形式:双仓下料,单列或双列水平方式排列)整齐装入编织袋、吨包输出的全自动包装过程。从而实现了从散装物料小包装到编织袋包装的全自动化作业,节约了人力、物力及财力的投入,为客户减少生产成本,也提高了生产效率。该机组广泛用于洗衣粉、食盐、种子、奶粉等粉状、颗粒包装,是各大公司的首选机器。

生产流程:小袋产品→水平输送机→双层倾斜输送机→高速输送机→计数包装机→编织袋全自动包装机→缝包机→编织袋产品输出。

主要技术参数:

1. 本机组适用包装产品范围:150g~1000g 袋装产品
2. 包装材料:纸袋、编织袋(涂膜)
3. 包装速度:大袋4~14袋/分钟,小袋:40~180包/分;包装速度根据产品而不同
4. 排列的形式为双仓下料,单列或双列水平放置

Automatic Bag Feeding Packaging Machine (Double Silo Type)

Details:

Production process:

sackets → horizontal conveyor → Double slope conveyor → high speed conveyor → bag counting machine → automatic bag feeding machine → auto sewing machine → woven bag output conveyor

Main technical parameters:

1. Packaging range: 150g~1000g sachet products
2. Packaging Materials: paper bag, woven bag (lined with PP/PE film)
3. Packing speed: 4~14 woven bags/min, (40~180 pouches/min)
(speed slightly changed according to different products)
4. Ranking form: single silo baiting, single row laying

AUTOMATIC BAILER MACHINE(PE BAG)

(全自动小袋装大袋打包机)



Advantages (设备简介)

生产流程

水平输送机收集立式包装机出来的袋子→爬坡整形输送机将袋子压平→加速输送机数袋子的数量并将其摆放在正确的位置→整理好的袋子进入CX1100的包装机制好的袋子里→成品输送机

Production process:

For secondary packaging (auto baling the small sachets into big plastic bag):

Horizontal conveyor belt for collecting the finished sachets → slope arrangement conveyor will make the sachets flat before counting → Acceleration belt conveyor will make the adjacent sachets leaving enough distance for counting → counting and arranging machine will arrange the small sachets as requirement → the small sachets will load into the CX1100 bagging machine → bagging machine seal and cut the big bag → belt conveyor will take the big bag under the CX1100 machine.



Bag type 袋型	Pillow type bag; 枕式袋
Speed 速度	4-6 bags/min
Bag Length maximum 最大袋长	836cm
Bag Width maximum 最大袋宽	535cm
Roll Film Width 最大膜宽	≤1100mm
Film thickness 膜厚度	0.04-0.12mm (40-120mic.)
Roll Outer Dia. 卷膜外径	600mm (23.7in)
Roll Inner Dia. 卷膜内径	76mm (2.9in)
Voltage 电压	AC220V/50Hz, 1phase or Per customer specification
Power Consumption 耗电量	4.5KW
Compressed Air Requirement 用气量	0.6 Mpa 0.45 M3/min
Machine Size 机器尺寸	L2355 x W1735 x H2040mm

AUTOMATIC CUP FILL AND SEAL PACKING MACHINE

(全自动杯子充填封口包装机)



CXZB-D Series Automatic Plastic Cup Fill and Seal Machine

CXZB-D系列全自动塑杯灌装封口机(单片膜吸盖型)

CXZB-D 系列全自动灌装封口机是适用于预制塑杯(圆杯、方杯、三角杯等)的直线步进式灌装封口设备,该机型可用于单片铝箔盖和纸盖的封合。该机可自动完成下杯、灌装、吸盖、封口、出杯、输送等动作。标准型机架的设备适用于 50-500 毫升 / 杯的灌装容量。特别设计的物料灌装系统和 CIP 清洗装置适用于灌注生产过程中卫生要求严格的产品。

该机型可用于纯牛奶、酸奶、乳饮料、豆浆、果汁、冰淇淋、调味品、日化液体或半颗粒状物料的灌装,也可配秤灌装颗粒。

CXZB-D Series Automatic Plastic Cup Fill and Seal Machine is a beeline step type filling and sealing machine suitable for premade plastic cup such as round cup, square cup, triangle cup etc. It can finish automatic cup falling, material filling, lid falling, hot sealing, finished cup pulling out, finished cup conveying with total automation in one machine. This model of machine is suitable for liquid and paste such as pure milk, acidophilus milk, milk beverage, soybean milk, juice, ice cream, seasoning, daily chemical etc, also suitable for soft granule in the size of less than 8mm.

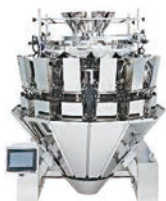
We can make any new model according to clients' requirement.



Model	CXZB-4D Type	CXZB-6D Type	CXZB-8D Type	CXZB-10D Type
Capacity(cup/hour)	3000-5000	4000-7500	8000-10000	10000-30000
Power(about)	3.5 KW	5.5 KW	7 KW	18 KW
Air consumption(about)	0.4 m3/min	0.6 m3/min	0.9 m3/min	1.2 m3/min
Weight(about)	2000KG	2500 KG	3000 KG	4000 KG
Size(about)(mm)	3500*750*2000	3500*900*2000	4000*1100*2000	5000*900*2000

DOSING MACHINE

(计量机)



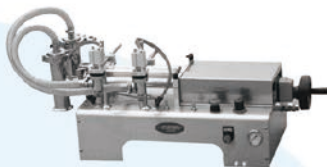
Multihead weigher(组合称)



Auger filler (螺旋计量机)



Volumetric cup filler (量杯)



liquid pump (液体泵)



Four head linear weigher(四头秤)



two head linear weigher(双头秤)

AUXILIARY EQUIPMENTS

(配套设备)



TS-AC3 acclivity elevator
(大倾角提升机)



ZTS-5 bucket elevator
(Z型提升机)



PD-2 bucket inclined conveyor
(皮带斗式输送机)



DTS-4 single bucket elevator
(单斗提升机)



vibrator feeder
(振动给料器)



work platform
(工作平台)



screw elevator
(螺旋提升机)



Output conveyor
(成品输送机)



bag collector
(收集圆盘)



flexible conveyor
(可拉伸输送机)